

Hisense



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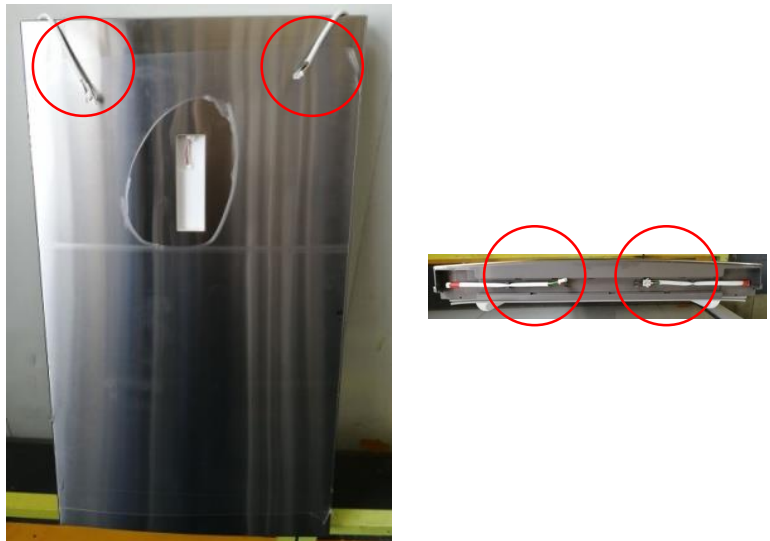
Modification of cable for solve display issue 23.10.2019

European Service Dept.
2019.10.20

Door difference between before EC and after EC



Before EC












After EC

1. The above front view and top view show the difference between Before EC and after EC;
2. Because of the different location of connection cable for display panel, The two refrigerator doors for before EC and after EC are different and incompatible;
3. The refrigerator door before EC share the same part code with the refrigerator after EC. It is really difficult for market to manage the same part with two different status. Please make ref. to the above information to check the repair case is before EC or after EC.

Change list for before EC and after EC



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Part name	Before EC		After EC		Note
	Part code	Picture	Part code	Picture	
Left up hinge assembly	1468437	 Not Hollow	1963486	 Hollow	
Right up hinge assembly	1468435	 Not Hollow	1963476	 Hollow	
Left up hinge cover	1468454(grey) 1493892(white) 1617806(black)		1468454(grey) 1493892(white) 1617806(black)		Part code not change and have three color option
Right up hinge cover	1468450(grey) 1493850(white) 1617886(black)		1468450(grey) 1493850(white) 1617886(black)		Part code not change and have three color option
Display connecting cable	1495740		/	/	

1. The appliance before EC still use the display connecting cable(1495740) and the appliance after EC cancel the cable ;
2. The Appliance before EC often have the issue of display connecting cable(1495740) . You can change the original connecting cable (1495740) to fix this issue and also you can use alternative cable (2025391) to fix this issue. But you should follow the following instruction to change some relative part.

Close up for the cable change of the appliance before EC



旧的连接线 (1495740)
The connecting cable (1495740)



新的连接线 (2025391)
The new connecting wire (2025391)



旧的端盖盖板
The upper cover before EC

物料号 Part No.	1468424 (gray)
	1493865 (White)
	1617800 (black)



新的端盖盖板
The upper cover after EC

物料号 Part No.	2019468 (gray)
	2019466 (White)
	2019470 (black)

Repair instruction for the appliance before EC (I)

1. 拆下门体上盖板 disassemble the upper cover of upper door



2. 拆下上铰链盖 disassemble the hinge cover



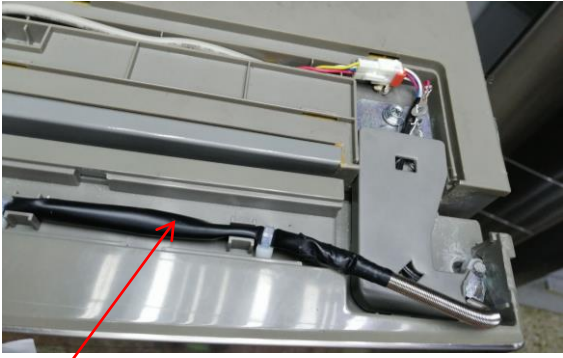
3. 分离显示板引线端子 separate the display connection terminals



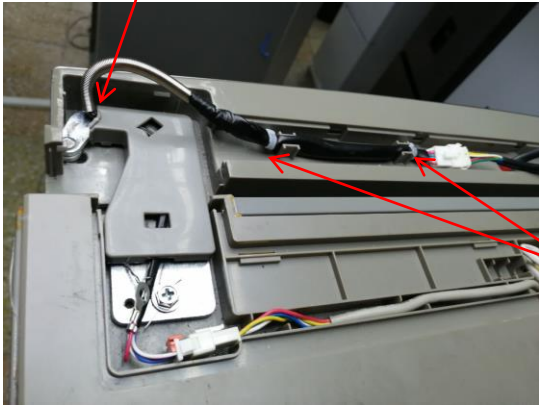
Repair instruction for the appliance before EC (II)

4.更换新的连接线并装上铰链盖 Replace the connecting wire and fix the hinge cover

◆ 弹簧一端紧靠铰链盖口部 one end of the spring must be close to the entrance of the hinge cover



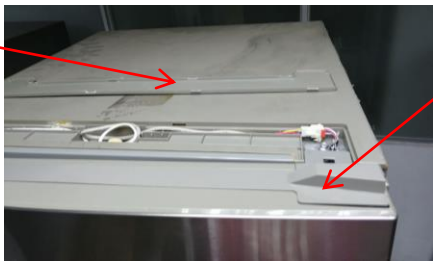
新连接线 the new connecting wire(2025391)



◆ 2条扎带必须固定在卡槽两侧 These two straps must be located on both sides of the mounting slot

5.安装新的端盖盖板 cover the new upper cover of upper door

顶盖板 the top cover



端盖盖板 The new upper cover of upper door

gray	2019468
white	2019466
black	2019470

6.安装顶盖板 cover the top cover

